

Work Order ID 74423

Thursday, September 29, 2011 11:44:45 AM

Page 1

Item ID: D206-642-114

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube RH

Start Date: 9/29/2011 Start Qty: 1.00

Required Date: 10/20/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *11-09-29*

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

O

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-114 CHG001

Sulewice

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Pull/10/18

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*Sulewice***B73880RH**

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74423

Thursday, September 29, 2011 11:44:45 AM



Page 2

Item ID: D206-642-114

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 9/29/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/20/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-642-114 Location: _____ PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/10/18

ME

11-10-18

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, September 29, 2011 11:44:42 AM

Page 1

Work Order ID: 74423

Parent Item: D206-642-114

Parent Item Name: Skidtube RH



Start Date: 9/29/2011

Required Date: 10/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV.N DD VERF:EC
11.09.23 ADDED K10112 DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D206-642-151 	CH6500	Manufactured	No			110	Each	0.0000	1	1			
Replacement Skidtube										73880			
S K10112 	CH6501	Manufactured	No			110	Each	0.0000	1	1			
Saddle, Skidtube 206										74180			11/14/18

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74423-NCR11-935

November-01-11 8:59:52 AM

74423-NCR11-935

Page 1

Item ID: D206-642-114

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube RH

Stop ***NS2***

Start Date: 10/31/11 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: 11/1/11 Date: 11/1/11 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

105

0.00

105

Eng

Engineering

Memo

0.00

-PULL FROM SHIPMENT (SO106009-PO#11889/64216)
1 X D206-642-114 B74423

-REMOVE FROM K10112 B74180 **2x**
QTY 2 D2661-2 B9915/B9913/B10016 B10476 B10015
RETURN TO DART

REPLACE WITH **74475**
QTY 2 D2661-2 B 74475
REV.E

-REMOVE FROM K10112 B74180 **1x 1x**
QTY 2 D2662-2 B9042 B11028 B10022/B9043/B8767
RETURN TO DART

-REPLACE WITH **74484**
QTY 2 D2662-2 B 74484
REV.E

-REPACKAGE K- KIT, ENSURE KIT IS COMPLETE

pmh 11.11.03

Removed incorrect ARC and attached correct arc to box.

Work Order ID 74423-NCR11-935

November-01-11 8:59:52 AM

74423-NCR11-935

Page 2

Item ID: D206-642-114

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH

Start Date: 10/31/11 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

ENSURE KIT IS COMPLETE

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 4K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D206-642-114	CHG	CHG001
DESC.	Skidtube Assembly	STC	SH98-4
LOT	B74423	STC	SA00475SE
MODEL	Bell 206A/B	STC	
PATENTS: US #5735484, CA #2222184 EUROPEAN NO. 0828655		MADE IN CANADA 02729-2	

130

Packaging

0.00

130

Packaging

Memo

0.00

Packaging

RE-PACKAGE D206-642-114
USING NEW LABELS CHG002

Handwritten: 11.11.03

Handwritten: PK92 11.11.03

Handwritten: SADDLE FIT CHECK COMPLETE

Handwritten: 11.11.03

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

SCAN WITH ORIGINAL W/O
B74423

Handwritten: 11/11/08

Handwritten: 11/11-08